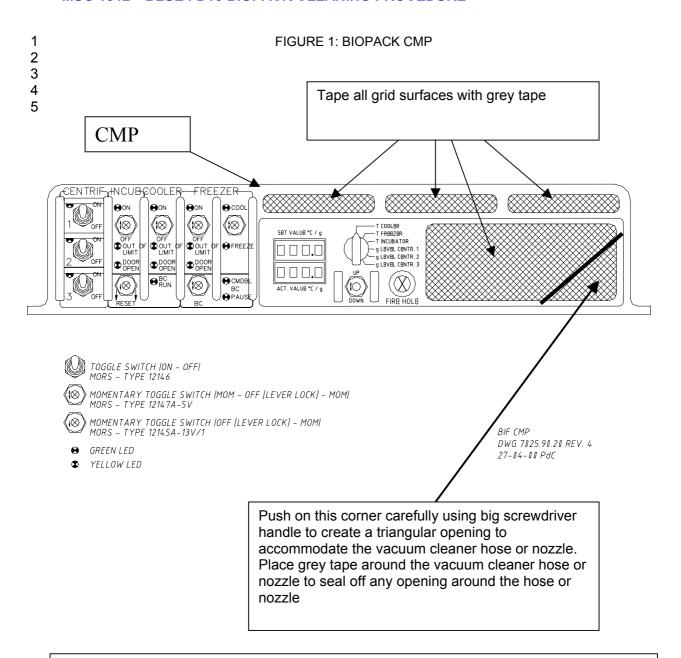
MSG 134B - BLUE FD10 BIOPACK CLEANING PROCEDURE

1 2 3 4 5 6 7 8 9 10 11 2 13 14 5 6 7 18 9 10 11 2 2 2 2 2 2 2 2 2 2 2 2 2 3 3 3 3 3	ML60J MF43C		Unstow: Orbiter DC Vacuum Cleaner (Vacuum Cleaner locker) Long Flat Tip Screwdriver (IFM tool locker drawer 4) (or equivalent tool) Grey Tape
	BIP	2.	cb MAIN POWER – OFF (down)
	CMP	3.	Push on the lower-right corner of the large grid in the CMP-panel carefully using screwdriver handle to create a triangular opening to accommodate the Vacuum Cleaner hose or nozzle (Reference Figure 1: BIOPACK CMP) Screen is glued to the inside of the structure, try to debond the screen from the structure and bend the screen over.
		4.	Put hose or nozzle of Vacuum Cleaner max. 3 inches into created opening
			NOTE Do not tape air outlet grid on BIP (btm of BIOPACK)
		5.	Cover all grid surfaces (four) on CMP with Grey Tape (Reference. Figure 1)
		6.	Place Grey Tape around the Vacuum Cleaner hose or nozzle to seal any openings around the hose or nozzle
		7.	$\sqrt{\mbox{Vacuum Cleaner power}}$ – off $\sqrt{\mbox{Vacuum Cleaner in low power mode}}$
		8.	Vacuum Cleaner power- on
		9.	Leave Vacuum Cleaner on for ~15 min
		10.	Vacuum Cleaner power - off
		11.	Remove the Vacuum Cleaner hose from BIOPACK
		12.	Remove Grey Tape from all grid surfaces (four) on CMP
		13.	Cover the (triangular) hole of the large air inlet grid on CMP (previously made in step 2) with Grey Tape Assure that >60% of the large air inlet grids are free of Grey Tape allowing sufficient cooling air flow
		14.	On MCC go:
	BIP		cb MAIN POWER – ON (up), with a mark
	CMP		Within 10 sec simo & hold for 30 sec INCUB sw – OFF (mom) COOLER sw – OFF (mom) FREEZER sw – OFF (mom)
52 53		15.	Notify MCC (procedure complete)

MSG 134B - BLUE FD10 BIOPACK CLEANING PROCEDURE



After cleaning operation remove Grey Tape off the grid and seal off this triangular corner with Grey Tape